



Dart Aerospace Ltd.
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K6A 1K7
Canada

Tel (613) 632-5200

D3407-041
Job Sheet 180156



Part No: D3407-041

Job Qty: 12 ea

Part Name: Tow Ring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/29/18

Job Tracking No:

Due Date: 7/27/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: IPP Rev:A 05.10.14 New issue KJ/EC IPP Rev:B 08-09-09 revE as per dwg DD verified by:EC IPP REV:F
17.11.02 AS PER DWG REV.G DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea		7/27/18	0.00	0.00	Start Up Large Fab-1		<i>102</i>
100	Large Fab	12 pcs		7/27/18	0.00	2.63	Large Fab 1		<i>102</i>
110	QC	12 pcs		7/27/18	0.00	0.00	QC9		<i>EL</i>
120	QC	12 pcs		7/27/18	0.00	0.00	QC5		<i>EL</i>
130	Powdercoat	12 pcs		7/27/18	0.00	0.45	Powdercoat2		<i>M 18-08-09</i>
140	QC	12 pcs		7/27/18	0.00	0.00	QC3		<i>25</i>
150	Packaging	12 pcs		7/27/18	0.00	0.00	Packaging3-1		<i>AUG 09 2018</i>
160	QC21-SA	12 Ea		7/27/18	0.00	0.00	QC21		<i>21 9-89 AUG 09 2018</i>

Part Op 100 - Weld D3407-1/-5 using welding rod TIG174 as per Dwg D3407 & QSI 004 A/R TIG174 ROD
Descriptions: Batch: *102576*

130 - **Mask Threaded Section** START TIME: *7:45 am* OVEN TEMPERATURE: *373°C* FINISH TIME:

8:00 am

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3407-1	Stem	12 Ea (1 ea)	90-Start up Operation	<i>5098500</i>
D3407-5	Ring	12 Ea (1 ea)	90-Start up Operation	<i>5078925</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3407-1	12	2	0
	D3407-5	12	48	0



Container No: S100215



Part: D3407-041

Job No: 180156

Serial No/Batch: S100215

Revision: G

Inspector:

Exp Date:

Instructions: Various STC's

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IS

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Plex 6/29/18 9:47 AM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor Approval Verification	
				QC / QA Coordinator Approval	
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐			
OTHER : ☐					